



WATER-TUBE POOL HEATERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes condensing, gas-fired copper finned-tube, gas domestic pool heaters

Specifier Note: Use as needed

- B. Related Sections

- 1. Building Services Piping – Division 22 10 00
- 2. Breeching, Chimneys, and Stacks (Venting) – Division 23 51 00
- 3. Electrical – Division 23 09 33

1.2 REFERENCES

- A. ANSI Z21.56/CSA 4.7
- B. ASME, Sections IV and VIII
- C. 2006 UMC, Section 1107.6
- D. ANSI/ASHRAE 15-1994, Section 8.13.6
- E. National Fuel Gas Code, ANSI Z223.1/NFPA 54
- F. National Electrical Code, ANSI/NFPA 70
- G. ASME CSD-1, 2012 (when required)

1.3 SUBMITTALS

- A. Product data sheet (including dimensions, rated capacities, shipping weights, accessories)
- B. Wiring diagram
- C. Warranty information
- D. Installation and operating instructions

1.4 QUALITY ASSURANCE

- A. Regulatory Requirements
 - 1. ANSI Z21.56/CSA 4.3
 - 2. Local and national air quality regulations for low NO_x (0-20 PPM NO_x emissions) pool heaters
- B. Certifications
 - 1. CSA
 - 2. ASME HLW Stamp and National Board Listed – Primary
 - 3. ASME U Stamp and National Board Listed – Secondary
 - 4. ISO 9001

1.5 WARRANTY

- A. Limited one-year warranty from date of installation
- B. Limited twenty-five-year thermal shock warranty
- C. Limited five-year primary heat exchanger warranty
- D. Limited ten-year secondary heat exchanger warranty

PART 2 - PRODUCTS

2.1 MANUFACTURER

- A. Raypak, Inc.
 - 1. Contact: 2151 Eastman Ave., Oxnard, CA 93030; Telephone: (805) 278-5300; Fax: (800) 872-9725; Web site: www.raypak.com
 - 2. Product: XTHERM[®] condensing cupro-nickel finned-tube pool heater(s)

2.2 POOL HEATERS

A. General

1. The pool heater(s) shall be fired with _____ gas at a rated input of _____ BTU/hr.
2. The pool heater(s) shall be CSA tested and certified with a minimum thermal efficiency of 97 percent at full fire (99% at part load).
3. The pool heater(s) shall be ASME inspected and stamped and National Board registered for 160 PSIG maximum allowable working pressure and 190°F maximum allowable temperature, complete with a Manufacturer's Data Report.
4. The pool heater(s) shall have a floor loading of 131 lbs. /square foot or less.

B. Primary Heat Exchanger

1. The primary heat exchanger shall be of a single-bank, vertical multi-pass design and shall completely enclose the combustion chamber for maximum efficiency. The tubes shall be set vertically and shall be rolled into a powder-coated, ASME pool heater quality, carbon steel tube sheet.
2. The primary heat exchanger shall be sealed to 160 PSIG rated bronze headers with silicone "O" rings, having a temperature rating over 500 °F.
3. The low water volume primary heat exchanger shall be explosion-proof on the water side and shall carry a twenty-five-year warranty against thermal shock.
4. The headers shall be secured to the tube sheet by stud bolts with flange nuts to permit inspection and maintenance without removal of external piping connections. A heavy gauge stainless steel slotted primary heat exchanger wrap shall ensure proper combustion gas flow across the copper-finned tubes.
5. The pool heater(s) flue connection, combustion air opening, gas connection, water connections, condensate drain and electrical connections shall be located on the rear.
6. The primary heat exchanger shall have accessible pool heater drain valves with hose bibs to drain the water section of the primary heat exchanger.

C. Secondary Heat Exchanger

1. The secondary heat exchanger shall be a single-bank, multi-pass design constructed of stainless steel and bear the ASME U stamp.
2. The pool heater(s) shall be capable of operating at inlet water temperatures as low as 50 °F.

D. Condensate Drain

1. The heater(s) will feature a condensate drain switch which will shut down the heater(s) if the condensate drain is blocked.

E. Burners

1. The combustion chamber shall be of the sealed combustion type employing the Raypak high temperature FeCrAlloy woven mesh burner, mounted in a vertical orientation.
2. The burner must be capable of firing at both a complete blue flame with maximum gas and air input as well as firing infrared when gas and air are reduced. The burner must be capable of firing at 100% of rated input when supplied with 4.0" WC of inlet gas pressure, so as to maintain service under heavy demand conditions; no exceptions.
3. The burner shall use a combustion air blower to precisely control the fuel/air mixture for maximum efficiency throughout the entire range of modulation. The combustion air blower shall operate for a pre-purge period before burner ignition and a post-purge period after burner operation to clear the combustion chamber.
4. The blower shall infinitely vary its output in response to a PWM signal supplied directly from the VERSA IC[®] temperature controller, thereby electronically and precisely adjusting the volume of air and gas supplied for combustion. Minimum fire shall be 60 percent of rated input.

F. Ignition System

1. The pool heater(s) shall be equipped with a 100 percent safety shutdown.
2. The ignition shall be Hot Surface Ignition type with full flame rectification by remote sensing separate from the ignition source, with a three-try-for-ignition sequence, to ensure consistent operation.

3. The igniter will be located to the side of the heat exchanger to protect the device from condensation during start-up.
 4. The ignition control module shall include an LED that indicates 15 individual diagnostic flash codes.
 5. An external viewing port shall be provided, permitting visual observation of burner operation.
- G. Gas Train
1. The pool heater(s) shall have a firing/leak test valve and pressure test valve as required.
 2. The pool heater(s) shall have dual-seated main gas valve.
 3. Gas control trains shall have a redundant safety shut-off feature, main gas regulation, shut-off cock and plugged pressure tapping to meet the requirements of ANSI Z21.56/CSA 4.7.
- H. Pool Heater Control
1. The following safety controls shall be provided:
 - a. High limit control with manual reset fixed 180°F
 - b. Flow switch, mounted and wired
 - c. _____ PSIG ASME pressure relief valve, piped by the installer to an approved drain
 - d. Temperature and pressure gauge
 2. The pool heater(s) shall be equipped with a VERSA IC[®] temperature controller with LCD display that incorporates an adjustable energy-saving pump control relay and freeze protection, and is factory mounted and wired to improve system efficiency; three water sensors included (system sensor and supply-to-pool sensor are loose)
- I. Firing Mode: Provide electronic modulating control of the gas input to the pool heater.
- J. Pool Heater Diagnostics
1. Provide external LED panel displaying the following pool heater status/faults:
 - a. Power on – Green
 - b. Call for heat – Amber
 - c. Burner firing – Blue
 - d. Service – Red
 2. Provide monitoring of all safeties, internal/external interlocks with fault display by a 3-1/2 in. LCD display:
 - a. System status
 - b. Ignition failure
 - c. Condensate blockage
 - d. Blower speed error
 - e. Low 24 VAC
 - f. Manual reset high limit
 - g. Auto reset high limit
 - h. Blocked vent
 - i. High gas pressure switch (standard)
 - j. Controller alarm
 - k. Flow switch
 - l. Sensor failure
 - m. Factory option
 1. Inlet sensor (open or short)
 2. Outlet sensor (open or short)
 3. System sensor (open or short)
 4. Air sensor (open or short)
 5. Indirect DHW sensor (open or short)
 6. Indirect DHW tank sensor (open or short)
 7. Cold water protection sensor (open or short)
 8. Internal control fault
 9. ID card fault
 10. Cascade communications error

Specifier Note: The remaining items in this section are options. Delete those that are not being specified.

11. Auto reset high limit (optional)
 12. Low water cut-off (optional)
 13. Low gas pressure switch (optional)
3. Provide ignition module indicating the following flash codes by LED signal and displayed on LCD display:
 - a. 1 flash – low air pressure
 - b. 2 flashes – flame in the combustion chamber w/o CFH
 - c. 3 flashes – ignition lock-out (flame failure)
 - d. 4 flashes – low hot surface igniter current
 - e. 5 flashes – low 24VAC
 - f. 6 flashes – vent temperature
 - g. 7 flashes – hi-Limit
 - h. 8 flashes – sensor fault
 - i. 9 flashes – low gas pressure
 - j. 10 flashes – water pressure
 - k. 11 flashes – blower speed fault
 - l. 12 flashes – low water cut-off
 - m. 13 flashes – hi-temperature ΔT
 - n. 14 flashes – Ft-Bus communications
 - o. 15 flashes – general safety limit
- K. Combustion Chamber: The combustion chamber wrapper shall be insulated to reduce standby radiation losses, reduce jacket losses and increase unit efficiency.
- L. Cabinet
1. The corrosion-resistant galvanized-steel jackets shall be finished with a baked-on powder coat, which is suitable for outdoor installation, applied prior to assembly for complete coverage, and shall incorporate louvers in the outer panels to divert air past heated surfaces.
 2. The pool heater(s), if located on a combustible floor, shall not require a separate combustible floor base.
 3. The pool heater(s) shall connect both the combustion air and flue products through the back of the unit.
 4. The heater shall have as standard an internal, combustion air filter rated to MERV 8 (>95% arrestance).
- M. Pool Heater Pump – Heater equipped with factory-packaged pump system.
- N. Cold Water Protection System
1. The heater(s) shall be configured with a cold water protection automatic proportional bypass system that ensures the primary heat exchanger will experience inlet temperatures in excess of 120°F in less than 7 minutes to avoid damaging condensation.
 2. The cold water protection system shall be configured with one variable-speed pump that is controlled by a system-matched PID control that injects the correct amount of cold water directly into the heater loop to maintain the required minimum inlet temperature. The PID controller temperature sensor shall be located in the inlet header of the heater.

Specifier Note: The remaining items in this section are options. Delete those that are not being specified.

- O. PVC Vent Adapter
1. The pool heater(s) shall be configured with a PVC vent adapter that allows for the use of PVC vent material with the pool heater return water temperature not exceeding 104°F. The PVC vent adapter shall be factory-mounted to the pool heater flue outlet, and the vent termination adapter shall be shipped loose inside of the pool heater crating for field installation.
 2. The PVC vent adapter shall include a 162°F flue temperature limit mounted to the pool heater flue outlet and interlocked into the pool heater safety circuit.

2.3 POOL HEATER OPERATING CONTROLS

- A. The pool heater(s) shall feature a modulating digital controller, mounted and wired.
- B. System water sensor and supply-to-pool sensor shall be shipped loose for field-installation by installing contractor. Inlet/Outlet sensors are factory-installed.

2.4 DIRECT VENT

- A. The pool heater(s) shall meet safety standards for direct vent equipment as noted by the 2006 Uniform Mechanical Code, section 1107.6, and ASHRAE 15-1994, section 8.13.6.

2.5 SOURCE QUALITY CONTROL

- A. The pool heater(s) shall be completely assembled, wired, and fire-tested prior to shipment from the factory.
- B. The pool heater(s) shall be furnished with the sales order, ASME Manufacturer's Data Report(s), inspection sheet, wiring diagram, rating plate and Installation and Operating Manual.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Must comply with:
 - 1. Local, state, provincial, and national codes, laws, regulations and ordinances
 - 2. National Fuel Gas Code, ANSI Z223.1/NFPA 54 – latest edition
 - 3. National Electrical Code, ANSI/NFPA 70 – latest edition
 - 4. Canada only: CAN/CGA B149 Installation Code and CSA C22.1 CEC Part I
 - 5. Manufacturer's installation instructions, including required service clearances and venting guidelines
- B. Manufacturer's representative to verify proper and complete installation.

3.2 START-UP

- A. Shall be performed by Raypak factory-trained personnel.
- B. Test during operation and adjust if necessary:
 - 1. Safeties
 - 2. Operating Controls
 - 3. Static and full load gas supply pressure
 - 4. Gas manifold and blower air pressure
 - 5. Combustion analysis
- C. Submit copy of start-up report to Architect and Engineer.

3.3 TRAINING

- A. Provide factory-authorized service representative to train maintenance personnel on procedures and schedules related to start-up, shut-down, troubleshooting, servicing, and preventive maintenance.
- B. Schedule training at least seven days in advance.

END OF SECTION